

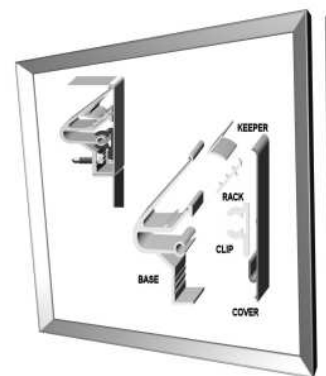


## SignGrip®XL User Guide

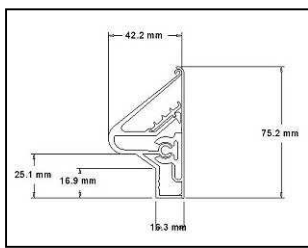
SignGrip®XL is designed for the installation of medium to large backlit signs that require a smooth tight surface for the face. It is a 'bleed edge' type frame giving a border less image.

### Procedure

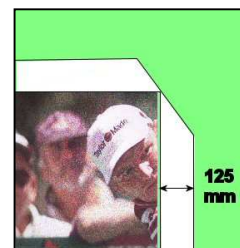
1. Measure, cut and mitre the frame and cover together to the size of the poster image. Match mark the covers to ensure they are fitted to the correct frame member. The corners can be tack welded together if preferred but this is not essential.
2. The light box must be made to fit the inside of the frame. The suggested construction is shown here with the main dimensions of SignGrip®XL.



Paragraph 2

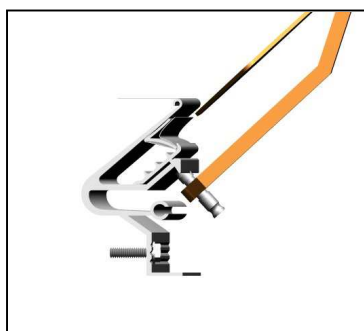


Paragraph 3

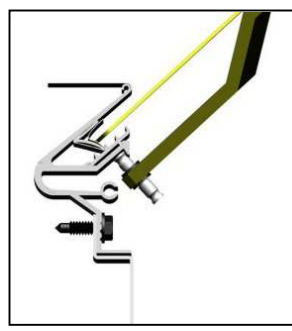


Paragraph 4

3. Insert the rack in the grooves as shown. They do not need to extend into the mitres.
4. The sign face can be cut to size leaving about 125mm at each edge for insertion into the SignGrip. Trim off the corners to avoid bunching.
5. Starting at a top corner, insert the fabric with a tack, (a short piece of Keeper about 30mm long), into the first ridge.
6. Tack the top edge at about 500mm centres. Pull the fabric along horizontally to ensure there are no wrinkles. Tack the remaining edges of the fabric.
7. Using the special SignGrip tool, insert the V-Keeper on all four edges to the first ridge, removing the tacks as you come to them.
8. Roll the fabric edge into the Keeper and, using the special SignGrip tool, tighten the fabric by pushing the Keeper down to the next ridge. Make sure the fabric edge is held between the Keeper and the tool blade. To prevent slipping.



First ridge – tool blade against Keeper.



Other ridges – tool blade against fabric

9. Repeat this tightening procedure to the lower ridges until the face is as tight as required.

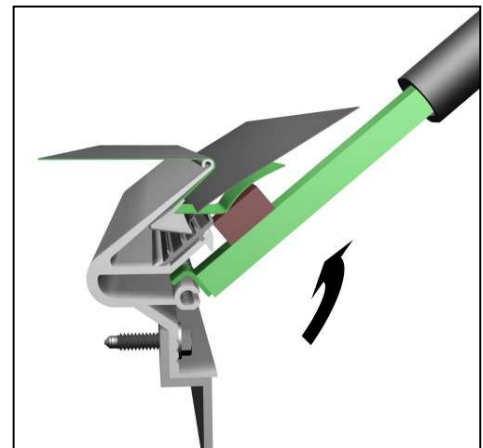
10. Insert the plastic clips in the cover plates at about 250mm apart and clip the cover plates into place. For extra security in windy areas or if the sign is accessible to the public, small wafer head self drilling screws about 8G x 30mm long, can be inserted through the cover plates about 10 to 12mm from the bottom edge. Only 2 or 3 screws per cover will be sufficient.  
Releasing the fabric



## Releasing the fabric

To release or remove the sign face, the rack can be disengaged from the body of the SignGrip. To do this, remove the security screws and prise off the clipped on covers with a bladed tool.

Using the special release tool, lever the rack out of its retaining slot as shown.



The tip of the tool can be used to lever the rack out further. Once the rack is removed the Keeper can be extracted and the fabric released.

